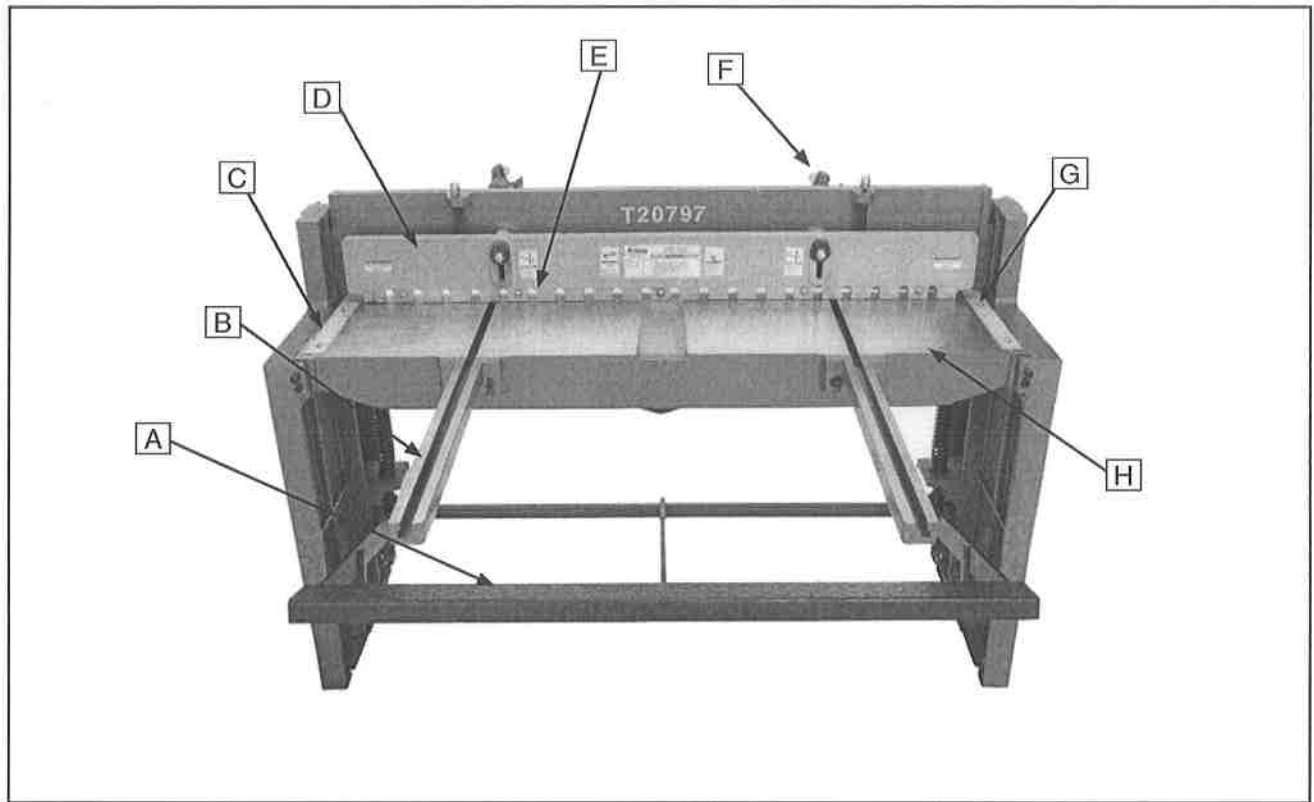


# Foot Shear Safety Rules



1. Do not use the jump shear unless you have been trained and have the permission of the teacher.
2. Keep the work area clean and free of scrap pieces of metal.
3. Be sure all guards are in place and in good working order.
4. Never stand on the foot pedal with both feet. Keep one foot on the ground at all times to maintain your balance.
5. Never jump on the pedal to make a cut.
6. Keep hands and fingers away from the blade and behind the hold-down.
7. Keep all body parts out of the way of all moving parts. Avoid pinch points.
8. Never exceed the rated capacity / gauge of the foot shear.
9. Use the foot shear for the purpose it was designed. **DO NOT** cut round stock!
10. Do not cut out-of-position. Avoid awkward operations and hand positions where a sudden slip could cause your hand or body to fall into a sharp edge or the machine.
11. Do not overreach. Maintain your balance at all times.
12. Check for damaged parts before using the machinery. Report any problems immediately!

# Identification



**Figure 1.** Identification.

- A.** Foot Pedal
- B.** Front Extension Arm
- C.** Scaled Guides
- D.** Hold-down
- E.** Safety Shield
- F.** Rear Extension Arm
- G.** Scale
- H.** Table